



KS-CN262B-FA1

日付	訂正者	記	事項	チェック

1	DRILL SUPPLY PORT FOR BODY	5	DRAINPORT FOR BODY
2	DRILL GAUGE FOR BODY	6	DRAINPORT FOR GEARBOX
3	DRILL SUPPLY PORT FOR GEARBOX	7	BACKLASH ADJUSTING BOLT
4	DRILL GAUGE FOR GEARBOX		

MACHINE MAKER	TITLE	CUSTOMER
MACHINE MODEL	CNC ROTARY TABLE	
SCALE	CODE NO.	DESIGNED
DATE	CNC260BFA	CHECKED
	NIKKEN KOSAKUSHO WORKS, LTD.	APPROVED
	DRW/G NO. TCA-DB001/0	

DIA. OF TABLE	φ260mm
DIA. OF SPINDLE HOLE	φ80H7mm
CENTER HEIGHT	170mm
WIDTH OF T-SLOT	12H7mm
WIDTH OF GUIDE BLOCK	18h7mm
INDEXING ACCURACY	20sec
CLAMPING METHOD	PNEUMATIC
CLAMPING TORQUE	35kgf・m 343Nm
NET WEIGHT	150kg
INERTIA AT MOTOR SHAFT	0.017kg・cm・sec ² 0.0017kg・m ²
SERVO MOTOR	FANUC α4/4000!
TOTAL REDUCTION RATIO	1/120
ROTATION SPEED	16.6rpm 16.6min ⁻¹
MIN. INCREMENT	0.001°
MAX. LOAD (VER.)	175kg
MAX. LOAD (HOR.)	*****
MAX. CUTTING THRUST	100kgf・m 984N・m
MAX. WORK INERTIA	32.6kg・cm・sec ² 3.2kg・m ²

