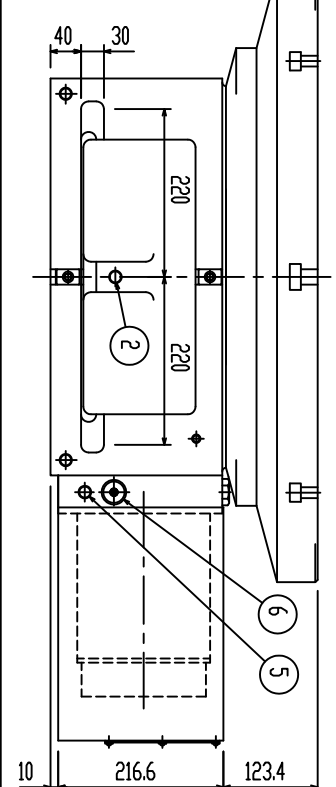


1	THE FILLING PART FOR BODY	5	THE BRAIN PLUG FOR GEAR BOX
2	THE BRAIN PLUG FOR BODY	6	SIGHT GLASS FOR GEAR BOX
3	SIGHT GLASS FOR BODY	7	HYDRAULIC HOSE CONNECTION (INCAMP) RC3/8 Pipe Thread
4	THE FILLING PART FOR GEAR BOX	8	HYDRAULIC HOSE CONNECTION (CLAMP) RC3/8 Pipe Thread



ROUND	TITLE	CUSTOMER	KS-CNS01R-01
MACHINE MODEL	CNC ROTARY TABLE		
SCALE	CODE NO.		
1/5	CNC801FA		
DATE	DESIGNED	CHECKED	APPROVED
2000/Nov/11	KOSHIKOTO	Uda	KOHAYASHI
	DRAWN		CNC
	DRWG. NO.		TC-A-8900270



SPECIFICATIONS	
DIAMETER OF TABLE	φ600 mm
DIAMETER OF SPINDLE	φ130 H7 mm
BEMER HEIGHT	
WIDTH OF T-SLOT	20 H7 mm
WIDTH OF GUIDE BLOCK	20 H7 mm
INDEXING ACCURACY	15 sec
CLAMPING METHOD	HYDRAULIC
CLAMPING TORQUE	475 kgf·m
NET WEIGHT	690 kg
INERTIA AT MOTOR	0.08 kg·cm·sec ²
SERVO MOTOR	PANUC AC 012
PULSE CODER	65536 PPR 1,000,000 PPR
TOTAL REDUCTION	1/180
ROTATION SPEED	8.3 rpm
MIN. INCREMENT	0.001°
MAX. LOAD (Vertical)	
MAX. LOAD (Horizontal)	640 kg
MAX. CUTTING THRUST	475 kgf·m
MAX. WORK INERTIA	235 kg·cm·sec ²

